



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3948-041
Job Sheet 175224



Part No: D3948-041

Job Qty: 12 ea

Part Name: Plate, Anchor



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP RevA: New issue DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		4/7/18	0.00	0.00	Start Up Waterjet		DC 18/04/03
100	Waterjet	12 pcs		4/7/18	0.00	0.60	Waterjet1		DC 18/04/03
110	QC	12 pcs		4/7/18	0.00	0.00	QC2 Waterjet-3		DC 18/04/03
120	QC	12 pcs		4/7/18	0.00	0.00	QC8-3		38
130	Small Fab	12 pcs		4/7/18	0.00	0.34	Small Fab-5		38
140	QC	12 pcs		4/7/18	0.00	0.00	QC5		38
150	HandFinish	12 pcs		4/7/18	0.00	0.47	HandFinish1		SA 18/04/11
160	QC	12 pcs		4/7/18	0.00	0.00	QC7-3		38
170	Packaging	12 pcs		4/7/18	0.00	0.00	Packaging1-4		38
180	Small Fab	12 pcs		4/9/18	0.00	0.34	Small Fab-5		38
190	QC	12 pcs		4/9/18	0.00	0.00	QC5		38
200	Packaging	12 pcs		4/9/18	0.00	0.00	Packaging3-2		38
210	QC21-SA	12 Ea		4/9/18	0.00	0.00	QC21		APR 18 2018 APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	1.3020 sf (.1085 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	48 Ea (4 ea)	170-Packaging	
MS21059L3	Nut Plate	24 Ea (2 ea)	170-Packaging	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	320	0
170-Packaging	MS20426AD3-3	48	5,522	0
	MS21059L3	24	155	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																											
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DART Aerospace Ltd. 1270 Aberdeen Street Newkensbury, ON K8A 1K7 CANADA TEL.: 1 613 652-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S057904 Part: D3948-041 Job No: 175224 Serial No/Batch: S057904 Revision: _____ Inspector: _____ Date: 04/04/18																																																																																																													
Completed By																																																																																																													
Lead hand / Supervisor Approval Verification																																																																																																													
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
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